

Ron Alberti



Ron Alberti, Senior Vice President
Integrated Supply Chain Cessna Aircraft
Company

Ron Alberti joined Cessna in 1986. He served as superintendent and later as manager of components manufacturing prior to being named manager of Citation X production transition in 1993. In 1996, he was promoted to Vice President, Manufacturing and in July 1999 promoted to Senior Vice President, Operations. In September of 2003, Ron was named Senior Vice President Integrated Supply Chain. In this role his responsibilities include strategic sourcing, quality, support services, and all manufacturing operations in Wichita, Kansas; Independence, Kansas; Columbus, Georgia; and, most recently, the newly established manufacturing facility in Chihuahua, Mexico.



Accelerating Supply Chain Performance

TEXTRON



An Integrated Supply Chain Enabling Cessna's Lean Journey

**Ron Alberti, Senior Vice President
Integrated Supply Chain**

TEXTRON


Cessna
A Textron Company



Integrated Supply Chain

- **Collaboration**
- **Communication**
- **Connectivity**



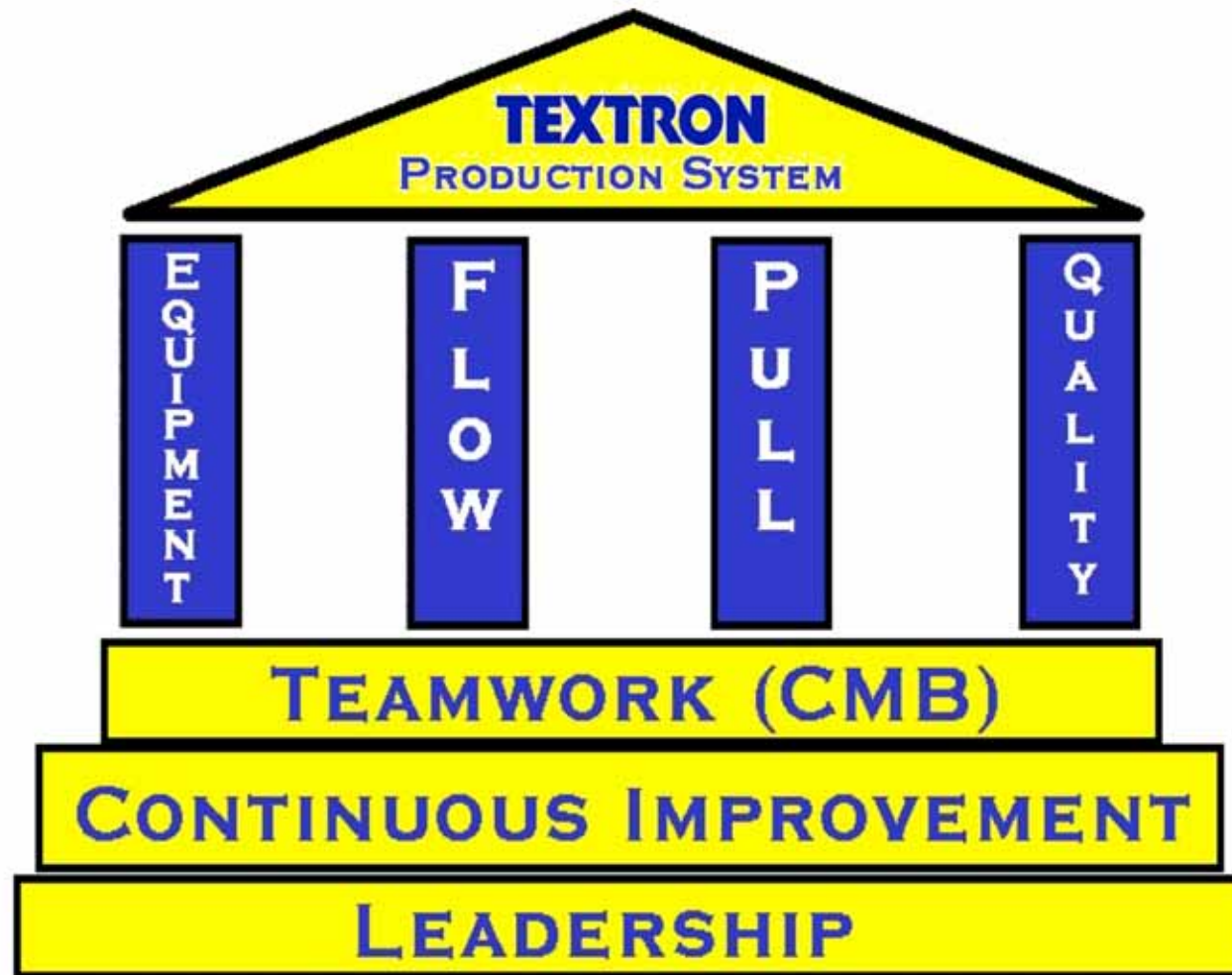
Our Changing World

- **Constant change is a business reality**
 - **Competition**
 - **Capacity**
 - **Cost**



**To become and stay great, we must anticipate
and adapt to change**

... This requires Continuous Improvement ...



Textron Production System is a vision and a common language for our operations.

2008 Cessna Lean Initiatives

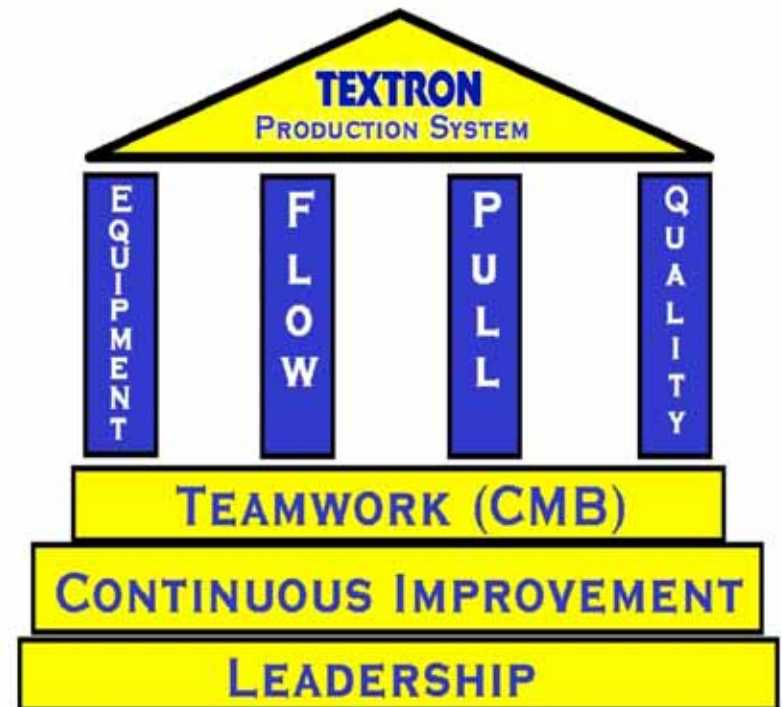
- **Lean Leadership / Culture**
- **Material & Information Flow**
- **Area Team Development**
- **Configuration Maturity**



It All Starts With Leadership

2008 Cessna Lean Initiatives

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Current Focus on Quantity Control

2008 Cessna Lean Initiatives

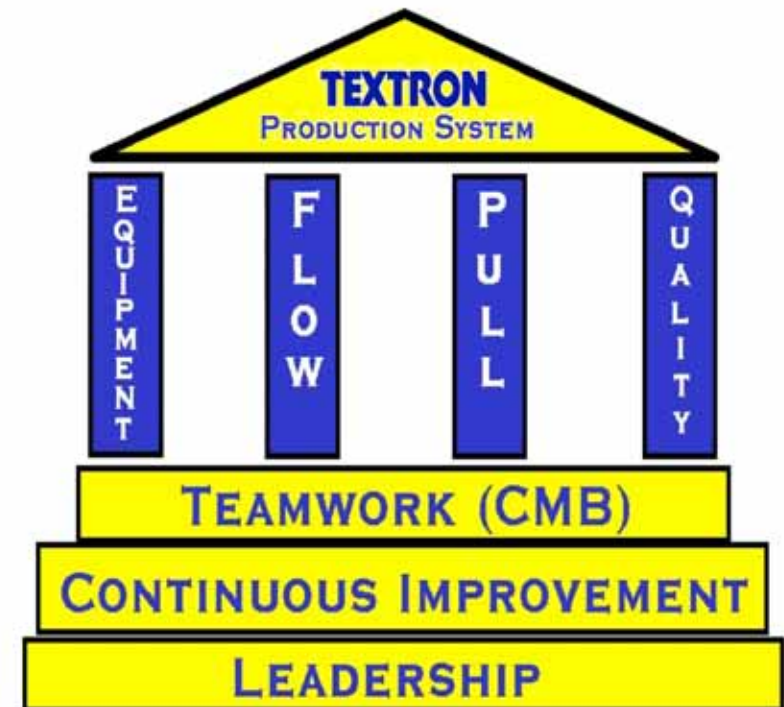
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Current Focus on Part and Process Quality Control

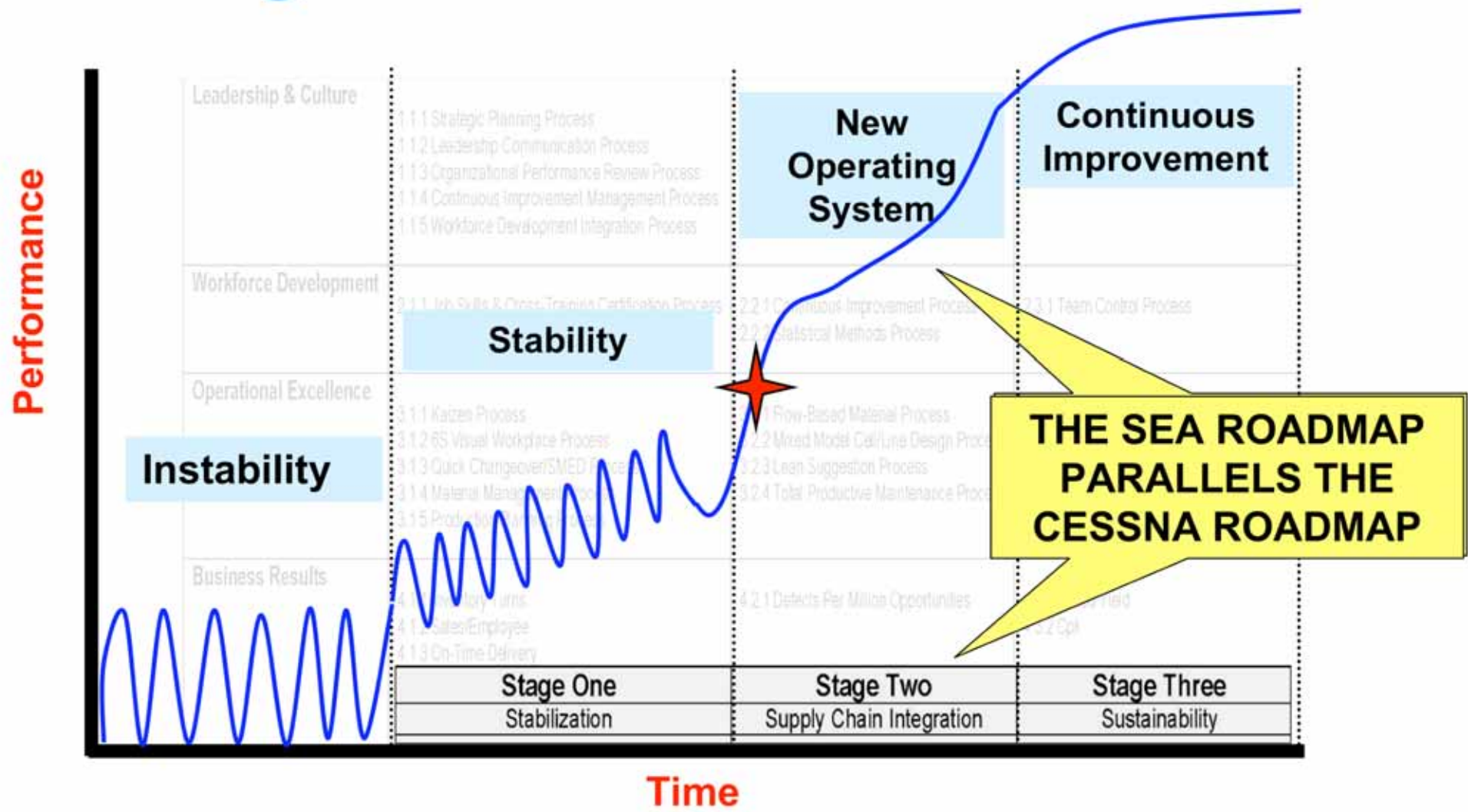
2008 Cessna Lean Initiatives

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Current Focus on CJ and Interiors Late Point Definition

Lean Progression



Basic Stability Essential to Start Lean Journey

Supplier Quality Expectations

- **Understand Cessna's Requirements**
- **Communicate Them to Your Suppliers**
- **Prevent Defects**

Focus on Quality at the Source

The Supplier's Role in Cessna's Lean Journey...

Right Part

Right Quantity

Right Time

Cessna can only move as fast as our weakest link!