



**SEA  
Keynote  
Presentation**

**Luis Perez, President  
Asturies Mfg. Co.  
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# Company Overview

- Asturies specializes in:  
CNC Turning, CNC Milling and Gear Cutting.
- Established in 1979
- Corona, California
- Ships Internationally
- AS9100 Registered
- 22 Employees

# Customers



General Electric  
Parker Hannifin Corporation  
Quicksilver Aircraft  
The Boeing Company  
Vought Aircraft



# Measurable Results

<b>Metric</b>	<b>Over 18 Months</b>
<b>On-time Delivery</b>	<b>40% Improvement</b>
<b>Set Up Times</b>	<b>25% Reduction</b>
<b>Quality</b>	<b>21% Improvement</b>
<b>Sales per Employee</b>	<b>3% Improvement</b>



# Improvement Journey

## Results Improvements

## How We Did It

**On-Time Delivery**

**Greater use of Automated Scheduling  
Better Visibility of Future Jobs**

**Set-Up Times**

**Tool Crib Established  
Dedicated Set-Up Team**

**Quality**

**Greater Use of In-Process Measurements within Work Instructions**

**Sales Per Employee**

**Cross Training  
Better Deployment of Resources**

**Thank you**



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